

Step 5a-Spot the Rot Exercise-

Key Learning Points

1. TPM is about obsessive attention to detail.
2. Use our God-given senses of Look, Listen, Smell, Feel /Touch, Discuss.
3. Even the smallest thing wrong can develop into a major problem. At best it will stay as it is. At worst it will deteriorate. It certainly won't get better on its own !
4. Spotting what's wrong is only half of the solution. Correcting the problem with a permanent '100 year fix' is the other half (step 5b and step 7).
5. Many small problems have potential safety and/or environmental issues.
6. Some will eventually impact on the OEE
7. In the real TPM "Cleaning is Inspection.... is spotting deterioration.... is catching it before it becomes catastrophic.... is pride in the workplace.... is a "hassle" free shift.... Resulting in "Pride of Ownership"